

ZAXIS 85USB-3

- Engine Rated Power: 54 hp (40.5 kW) @ 2,000 rpm Operating Weight: 18,821 lb. (8537 kg)
- Backhoe Bucket: 0.40–0.66 cu. yd. (0.31–0.50 m³)

ZAXIS 85USB-3 SPECIFICATIONS

Engine

Manufacturer and Model	Isuzu 4LE2X
Non-Road Emission Standards	certified to EPA interim Tier-4 emissions
Net Power (ISO9249)	54 hp (40.5 kW) @ 2,000 rpm
Cylinders	4
Displacement	133 cu. in. (2.2 L)
Off-Level Capacity	
Aspiration	

Cooling

Variable-speed fan, directly driven by the engine through a linear clutch; nonreversible

Powertrain

Two-speed propel with automatic shift

Maximum Travel Speed

Low	1.9	mph	(3.1)	km/h
High	3.1	mph	(5.0)	km/h

Hydraulics

Open cen	ter, loac	l sensing
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Main Pumps	3 variable-displacement axial piston
Maximum Rated Flow	2 x 20.9 gpm + 16.3 gpm (2 x 79.2 L/m + 61.6 L/m)
Pilot Pump	one gear
Maximum Rated Flow	5.3 gpm (20 L/m)
System Relief Pressure	566 psi (3900 kPa)

System Operating Pressure

Implement Circuits	3,771 psi (26 000 kPa)
Travel Circuits	
Swing Circuits	3,626 psi (25 000 kPa)

Controlspilot levers, short stroke, low effort; hydraulic pilot controls with shutoff lever

Cylinders

Heat-treated, chrome-plated, polished cylinder rods, hardened steel (replaceable bushings) pivot pins

	Bore	Rod Diameter	Stroke
Boom (1)	4.5 in. (115 mm)	2.6 in. (65 mm)	34.8 in. (885 mm)
Arm (1)	3.7 in. (95 mm)	2.4 in. (60 mm)	35.4 in. (900 mm)
Bucket (1)		2.2 in. (55 mm)	28.7 in. (730 mm)

Electrical

Batteries	2 x 12 volt
Reserve Capacity	100 min.
Alternator Rating	50 amp
Work Lights	halogen (2), one mounted on boom and one

Undercarriage

Carrier Rollers (per side)	1
Track Rollers (per side)	
Shoes, Triple Semi-Grouser (per side)	40
Drawbar Pull	
Track	-
Adjustment	hydraulic
Chain	sealed and lubricated

Swing Mechanism

Swing Speed	10.5 rpm
Swing Torque	
Boom Swing	,
Left	60 deg.
Right	60 deg.

Ground Pressure

24-in. (600 mm)	Triple Semi-Gro	user Shoes	3.7 p	osi (26	kPa)
18-in. (450 mm)	Rubber Crawler	Pads	4.9 p	osi (34	kPa)
18-in. (450 mm)	Rubber Crawler	Belt	4.9 r	si (34	kPa)

Serviceability

Refill Capacities

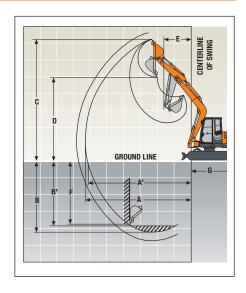
Fuel Tank	35.7 gal. (135 L)
Cooling System	
Engine Oil with Filter	3.2 gal. (12.1 L)
Hydraulic Tank	15 gal. (56 L)
Hydraulic System	27 gal. (103 L)
Propel Gearbox (each)	1.3 qt. (1.2 L)

Operating Weights

With Full Fuel Tank; 175-lb. (79 kg) Operator; 0.53-cuyd. (0.41 m³), 30-in. (762 mm), 735-lb. (333 kg) Bucket; 5-ft. 4-in. (1.62 m)
Arm; 3,269-lb. (1483 kg) Counterweight;
and 8-ft. 1-in. (2470 mm) Blade
24-in. (600 mm) Triple Semi-Grouser Shoes18,821 lb. (8537 kg)
18-in. (450 mm) Rubber Crawler Pads18,490 lb. (8387 kg)
18-in. (450 mm) Rubber Crawler Belt18,530 lb. (8405 kg)
Optional Components
Undercarriage
24-in. (600 mm) Triple Semi-Grouser Shoes3,366 lb. (1527 kg)
18-in. (450 mm) Rubber Crawler Pads3,036 lb. (1377 kg)
One-Piece Boom (with arm cylinder)1,116 lb. (506 kg)
Arm with Bucket Cylinder and Linkage
5 ft. 4 in. (1.62 m)608 lb. (276 kg)
6 ft. 11 in. (2.12 m)661 lb. (300 kg)
Boom Lift Cylinder196 lb. (89 kg)
Counterweight (standard)3,269 lb. (1483 kg)

Operating Dimensions

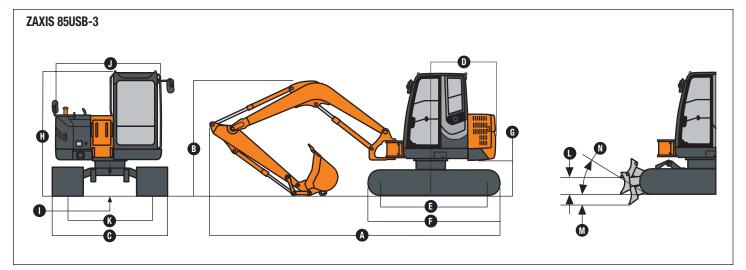
Arm Force Bucket Digging Force Lifting Capacity Over Front at Ground Level		Arm Length 6 ft. 11 in. (2.12 m) 7,209 lb. (32.1 kN) 12,368 lb. (55.0 kN)
20-ft. (6.1 m) Reach	4 248 lh (1927 kg)	4.151 lb. (1883 kg)
A Maximum Reach		25 ft. 3 in. (7.70 m)
A' Maximum Reach at Ground Level	23 ft. 2 in. (7.05 m)	24 ft. 9 in. (7.55 m)
B Maximum Digging Depth	13 ft. (3.97 m)	14 ft. 8 in. (4.47 m)
B' Maximum Digging Depth at 8-ft.		
(2.44 m) Flat Bottom		13 ft. 9 in. (4.18 m)
C Maximum Cutting Height	22 ft. 4 in. (6.81 m)	23 ft. 7 in. (7.18 m)
D Maximum Dumping Height	15 ft. 9 in. (4.79 m)	16 ft. 10 in. (5.14 m)
E Minimum Swing Radius	9 ft. (2.74 m)	9 ft. 6 in. (2.90 m)
F Maximum Vertical Wall	11 ft. 4 in. (3.45 m)	13 ft. 3 in. (4.03 m)
G Tail Swing Radius	4 ft. 3 in. (1.29 m)	4 ft. 11 in. (1.49 m)



Machine Dimensions

		Arm Length 5 ft. 4 in. (1.62 m)
Α	Overall Length	
В	Overall Height	7 ft. 5 in. (2.26 m)
C	Overall Width:	
	24-in. (600 mm) Triple Semi-Grouser Shoes.	,
	Track Height	
	18-in. (450 mm) Rubber Crawler Pad	
	18-in. (450 mm) Rubber Crawler Belt	
D	Rear-End Length/Swing Radius	
Ε	Distance Between Idler/Sprocket Centerline	7 ft. 6 in. (2.29 m)
F	Undercarriage Length	
G	Counterweight Clearance	30 in. (0.76 m)
Н	Cab Height	8 ft. 10 in. (2.69 m)
1	Ground Clearance	14 in. (360 mm)
J	Upperstructure Width	7 ft. 7 in. (2.32 m)
K	Gauge Width	6 ft. 2 in. (1.87 m)
L	Blade Lift Height	15 in. (380 mm)
M	Blade Cut Below Grade	11 in. (280 mm)
N	Blade Lift Angle	27 deg.
	Blade Height	18 in. (460 mm)
	Blade Width	8 ft. 1 in. (2.47 m)

Arm Length 6 ft. 11 in. (2.12 m) 22 ft. 4 in. (6.81 m) 8 ft. 4 in. (2.55 m)



Lifting Capacities

Boldface italic type indicates hydraulic-limited capacities; lightface type indicates stability-limited capacities, in lb. (kg). Ratings at bucket lift hook; machine equipped with 12-ft. 2-in. (3.67 m) boom, 0.37-cu.-yd. (0.28 m3) bucket; and situated on firm, uniform supporting surface. Total load includes weight of cables, hook, etc. Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight needed to tip machine. All lift capacities are based on SAE J1097.

Load Point	10 ft. (3	3.05 m)	15 ft. (4	.57 m)	20 ft. (6.10 m)				
Height	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side			
With 5-ft. 4-in. (1.62 m) arm, either 18-in. (450 mm) rubber crawler pads or 18-in. (450 mm) rubber crawler belt, and 7-ft. 7-in. (2.32 m) blade on ground									
15 ft. (4.57 m)			3,595 (1631)	3,446 (1563)					
10 ft. (3.05 m)			4,176 (1894)	3,311 (1502)	3,525 (1599)	1,978 (897)			
5 ft. (1.52 m)			5,540 (2513)	3,018 (1369)	3,959 (1796)	1,895 (860)			
Ground Line			6,247 (2834)	2,822 (1280)	4,167 (1890)	1,813 (822)			
−5 ft. (−1.52 m)	6,326 (2869)	5,393 (2446)	5,703 (2587)	2,796 (1268)					
With 6-ft. 11-in. (2.12 m) arm, either 18-in. (450 mm) rubber crawler pads or 18-in. (450 mm) rubber crawler belt, and 7-ft. 7-in. (2.32 m) blade on ground									
10 ft. (3.05 m)			3,604 (1635)	3,429 (1555)	3,304 (1499)	2,069 (938)			
5 ft. (1.52 m)			5,117 (2321)	3,155 (1431)	3,772 (1711)	1,973 (895)			
Ground Line			6,219 (2821)	2,931 (1329)	4,179 (1896)	1,876 (851)			
−5 ft. (−1.52 m)	8,733 (3961)	5,452 (2473)	6,117 (2775)	2,861 (1298)	3,989 (1809)	1,841 (835)			
-10 ft. (-3.05 m)	6,901 (3130)	5,593 (2537)	4,473 (2029)	2,926 (1327)					

Lifting Capacities (continued)

Boldface italic type indicates hydraulic-limited capacities; lightface type indicates stability-limited capacities, in lb. (kg). Ratings at bucket lift hook; machine equipped with 12-ft. 2-in. (3.67 m) boom, 0.37-cu.-yd. (0.28 m3) bucket; and situated on firm, uniform supporting surface. Total load includes weight of cables, hook, etc. Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight needed to tip machine. All lift capacities are based on SAE J1097.

Load Point	10 ft. (3.05 m)			l.57 m)	20 ft. (6	5.10 m)
Height	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side
With 5-ft. 4-in. (1.62 m) arm, 24-	-in. (600 mm) tripl	e semi-grouser shoes, and	8-ft. 1-in. (2.47 m) b	lade on ground		
15 ft. (4.57 m)			3,595 (1631)	3,534 (1603)		
10 ft. (3.05 m)			4,176 (1894)	3,399 (1542)	3,525 (1599)	2,040 (925)
5 ft. (1.52 m)			5,540 (2513)	3,106 (1409)	3,959 (1796)	1,957 (888)
Ground Line			6,247 (2834)	2,910 (1320)	4,167 (1890)	1,875 (850)
−5 ft. (−1.52 m)	6,326 (2869)	5,545 (2515)	5,703 (2587)	2,884 (1308)		
With 6-ft. 11-in. (2.12 m) arm, 24	4-in. (600 mm) trij	ole semi-grouser shoes, an	d 8-ft. 1-in. (2.47 m)	blade on ground		
10 ft. (3.05 m)			3,604 (1635)	3,441 (1561)	3,304 (1499)	2,077 (942)
5 ft. (1.52 m)			5,117 (2321)	3,167 (1437)	3,772 (1711)	1,981 (899)
Ground Line			6,219 (2821)	2,942 (1334)	4,179 (1896)	1,885 (855)
–5 ft. (–1.52 m)	8,733 (3961)	5,472 (2482)	6,117 (2775)	2,873 (1303)	3,989 (1809)	1,849 (839)
–10 ft. (–3.05 m)	6,901 (3130)	5,613 (2546)	4,473 (2029)	2,938 (1333)	,	

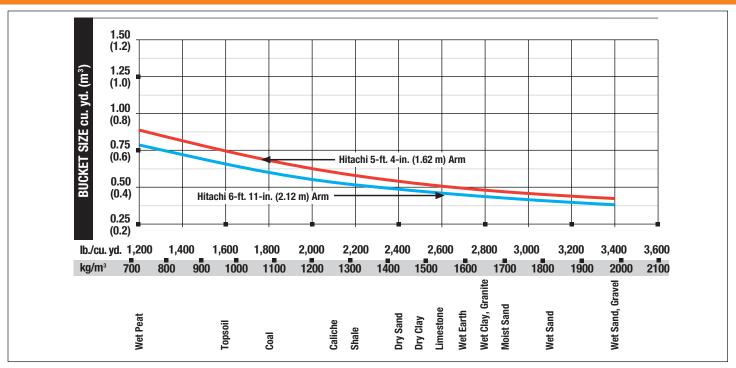
Buckets

A full line of buckets is offered to meet a wide variety of applications. Several tooth selections are available including the ESCO (Vertalok) Standard, Tiger, Twin Tiger, or Flare tooth. Replaceable cutting edges are available through parts. Optional side cutters add 6 inches (150 mm) to bucket widths.

Type Bucket		cket idth	Buc Capa		We	Bucket Weight Dig Force		Arm Dig Force 5 ft. 4 in. (1.62 m)		Arm Dig Force 6 ft. 11 in. (2.12 m)		Bucket Tip Radius		No. Teeth	
	in.	mm	cu. yd.	m³	lb.	kg	lb.	kN	lb.	kN	lb.	kN	in.	mm	
Heavy-Duty	24	610	0.40	0.31	633	287	12,061	54.0	8,491	38.0	7,162	32.0	42.80	1087	5
	30	762	0.53	0.41	735	333	12,061	54.0	8,491	38.0	7,162	32.0	42.80	1087	6
	36	914	0.66	0.50	837	380	12,061	54.0	8,491	38.0	7,162	32.0	42.80	1087	7
Ditching	48	1219	0.64	0.49	727	330	14,344	64.0	8,911	40.0	7,473	33.0	35.69	907	0

^{*}All capacities are SAE heaped ratings.

Bucket Selection Guide*



^{*}Contact your Hitachi dealer for optimum bucket and attachment selections. These recommendations are for general conditions and average use. Does not include optional equipment such as thumbs or couplers. Larger buckets may be possible when using light materials, for flat and level operations, less compacted materials, and volume loading applications such as mass excavation applications in ideal conditions. Smaller buckets are recommended for adverse conditions such as off-level applications, rocks, and uneven surfaces. Bucket capacity indicated is SAE heaped.

Equipment

Key ● Standard Equipment ▲ Optional or Special Equipment

Engine

- Certified to EPA interim Tier-4 emissions
- Auto-idle system
- Batteries (two 12 volt), 100-min. reserve capacity
- Coolant recovery tank
- Dual-element dry-type air filter
- Electronic engine control
- Enclosed fan guard (conforms to SAE J1308)
- Engine coolant to -34 deg. F (-37 deg. C)
- Fuel filter with water separator
- Full-flow oil filter
- Turbocharger with charge air cooler
- Muffler, under hood, with vertical curved end exhaust stack
- Radiator, oil cooler, and intercooler with dustprotective net
- Glow-plug start aid
- 500-hour engine oil-change interval
- 70% (35 deg.) off-level capacity
- Isolation mounted
- Engine oil-drain coupler

Hydraulic System

- Reduced-drift valve for boom down, arm in
- Auxiliary hydraulic valve section
- Spring-applied, hydraulically released automatic swing brake
- 5,000-hour hydraulic oil-change interval
- Auxiliary hydraulic lines
- Auxiliary pilot and electric controls
- Hydraulic filter restriction indicator kit
- ▲ Load-lowering control device
- ▲ Single-pedal propel control
- Control pattern-change valve

Undercarriage

- Planetary drive with axial piston motors
- Propel motor shields
- Spring-applied, hydraulically released automatic propel brake
- Track guides, front idler
- Two-speed propel with automatic shift
- Upper carrier roller (1)
- Sealed and lubricated track chain

Undercarriage (continued)

- Triple semi-grouser shoes, 24 in. (600 mm)
- Undercarriage with blade
- A Rubber crawler pads, 18-in. (450 mm)
- Rubber belt, continuous, 18-in. (450 mm)

Upperstructure

- Counterweight, 3,049 lb. (1383 kg)
- Right- and left-hand mirrors
- Vandal locks with ignition key: Cab door / Engine hood / Fuel cap / Service doors
- Remote-mounted engine oil and fuel filters

Front Attachments

- Centralized lubrication system
- Dirt seals on all bucket pins
- Less boom and arm
- Oil-impregnated bushings
- Reinforced resin thrust plates
- Tungsten carbide thermal coating on arm-tobucket joint
- Arm, 5 ft. 4 in. (1.62 m)
- ▲ Arm, 6 ft. 11 in. (2.12 m)
- ▲ Attachment quick-couplers
- Buckets: Ditching / Heavy duty / Heavy-duty high capacity / Side cutters and teeth
- Material clamps

Operator's Station

- Adjustable independent control positions
- (seat-to-pedals)
- AM/FM radio
- Auto climate control/air conditioner, 20,000 Btu/hr. (5.9 kW), with heater and pressurizer
- Built-in operator's manual storage compartment and manual
- Cell-phone power outlet, 12 volt, 60 watt, 5 amp
- Coat hook
- Deluxe suspension cloth seat with 3-in. (76 mm) adjustable armrests
- Floor mat
- Front windshield wiper with intermittent speeds
- Gauges (illuminated): Engine coolant / Fuel
- Horn, electric
- Hour meter, electric
- Hydraulic shutoff lever, all controls

Operator's Station (continued)

- Hydraulic warm-up control
- Interior light
- Large cup holder
- Machine Information Center (MIC)
- Mode selectors (illuminated): Power modes two / Travel modes – two with automatic shift / Work mode – one
- Multifunction, color LCD monitor with: Diagnostic capability / Multiple-language capabilities / Maintenance tracking / Clock / System monitoring with alarm features: Auto-idle indicator, engine air cleaner restriction indicator light, engine check, engine coolant temperature indicator light with audible alarm, engine oil pressure indicator light with audible alarm, low-alternator-charge indicator light, low-fuel indicator light, fault-code alert indicator, fuel-rate display, wiper-mode indicator, work-lights-on indicator, and work-mode indicator
- Motion alarm with cancel switch (conforms to SAE J994)
- Auxiliary hydraulic control switches in right console lever
- SAE two-lever control pattern
- Seat belt, 2 in. (51 mm), retractable
- Tinted glass
- Transparent tinted overhead window
- Hot/cold beverage compartment
- ▲ Seat belt, 3 in. (76 mm), non-retractable
- Monitor system with alarm features: Hydraulic oil filter restriction indicator light
- 24- to 12-volt D.C. radio convertors, 10 amp
- Circulation fan
- ▲ Protection screens for cab front, rear, and side
- Window vandal protection covers

Electrical

- 50-amp alternator
- Blade-type multi-fused circuits
- Positive terminal battery covers
- ▲ ZXLink™ wireless communication system

Lights

 Work lights: Halogen / One mounted on boom / One mounted on frame

Control Owning and Operating Costs

Customer Personal Service (CPS) is part of Hitachi's proactive, fixbefore-fail strategy on machine maintenance that will help control costs, increase profits, and reduce stress. Included in this comprehensive lineup of ongoing programs and services are:

Fluid analysis program – tells you what's going on inside all of your machine's major components so you'll know if there's a problem before you see a decline in performance. Fluid analysis is included in most extended coverage and preventive-maintenance agreements.

Component life-cycle data - gives you vital information on the pro-

jected life span of components and lets you make informed decisions

on machine maintenance by telling you approximately how many hours of use you can expect from an engine, transmission, or hydraulic pump. This information can be used to preempt catastrophic downtime by servicing major components at about 80 percent of their life cycle. **Preventive Maintenance (PM) agreements — give you a fixed cost for maintaining a machine for a given period of time. They also help you avoid downtime by ensuring that critical maintenance work gets done right and on schedule. On-site preventive maintenance service performed where and when you need it helps protect you from the expense of catastrophic failures and lets you avoid waste-disposal hassles. **Extended coverage** — gives you a fixed cost for machine repairs for a given period of time so you can effectively manage costs. Whether you

work in a severe-service setting or just want to spread the risk of doing business, this is a great way to custom-fit coverage for your operation. And an extended coverage contract also travels well because it's backed by Hitachi and is honored by all Hitachi construction dealers. Customer Support Advisors (CSAs) – Hitachi believes the CSA program lends a personal quality to Customer Personal Service (CPS). Certified CSAs have the knowledge and skills for helping make important decisions on machine maintenance and repair. Their mission is to help you implement a plan that's right for your business and take the burden of machine maintenance off your shoulders.

Net engine power is with standard equipment including air cleaner, exhaust system, alternator, and cooling fan at test conditions specified per IS09249. No derating is required up to 10,000-ft. (3050 m) altitude. Specifications and design subject to change without notice. Wherever applicable, specifications are in accordance with SAE standards. Except where otherwise noted, these specifications are based on a unit with standard equipment, 0.53-cu.-yd. (0.41 m²), 30-in. (762 mm), 735-lb. (333 kg) bucket; 24-in. (600 mm) triple semi-grouser shoes; 3,269-lb. (1483 kg) counterweight; 5-ft. 4-in. (1.62 m) arm; full fuel tank; and 175-lb. (79 kg) operator.

